



# A RIPPLED TAMPER BASE TO IMPROVE ESPRESSO EXTRACTION?

THE FORCE TAMPER + DE1 PRO V1.1 DECENT ESPRESSO MACHINE

STÉPHANE RIBES – NOVEMBER 2019

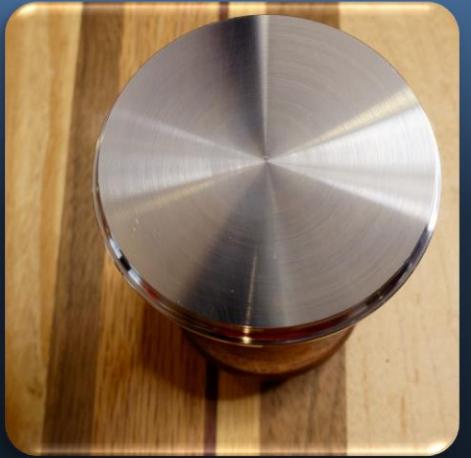


# RIPPLED TAMPER BASE MAIN RESULTS

- **Lower puck resistance** with the rippled tamper base
- **Quicker puck wetting** and **earlier first drop**, even after compensation of the puck resistance with a higher dose
- **No visible benefits** on the **extraction uniformity** (bottomless portafilter)
- A little **less crema** when the rippled base was used
- After extraction, no impact on the puck compactness or dryness
- With the rippled tamper base, **less tasty espresso shots** (higher astringency, lower acidity)
- Slight but consistent **Extraction Yield increase** (ca. + 0.5 to +1.0 point)

# RIPPLED TAMPER BASE TEST PROTOCOL (1/3)

Flat tamper base – 58.5 mm

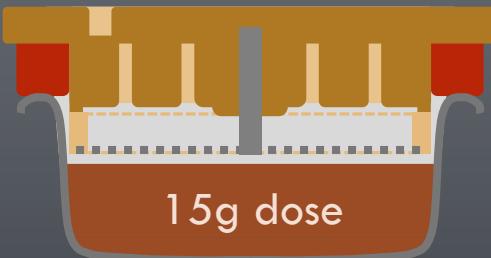


Rippled tamper base – 58.5 mm

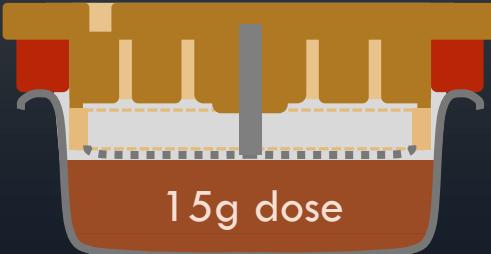


Brass spacer with 2 different shower screens

**IMS CI 200 IM screen + spacer:**  
additional 3.8 mm protrusion in  
the basket



**IMS CI 35 WM screen + spacer:**  
ca. 5 mm protrusion

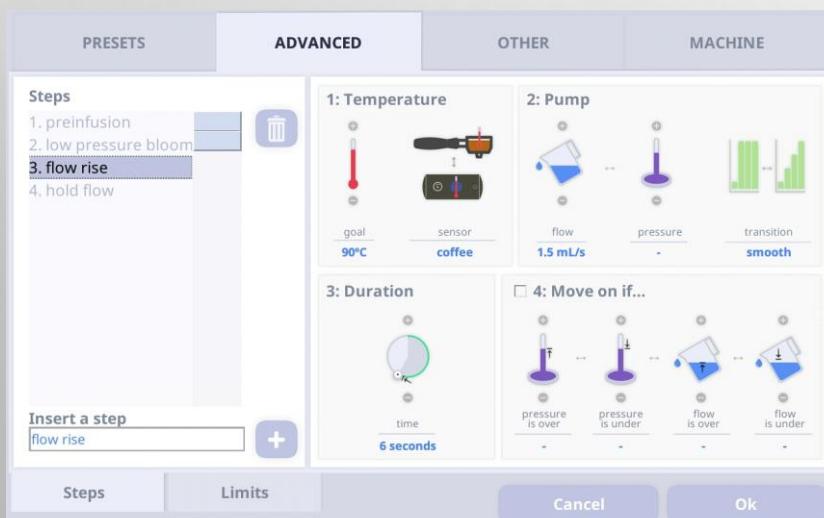
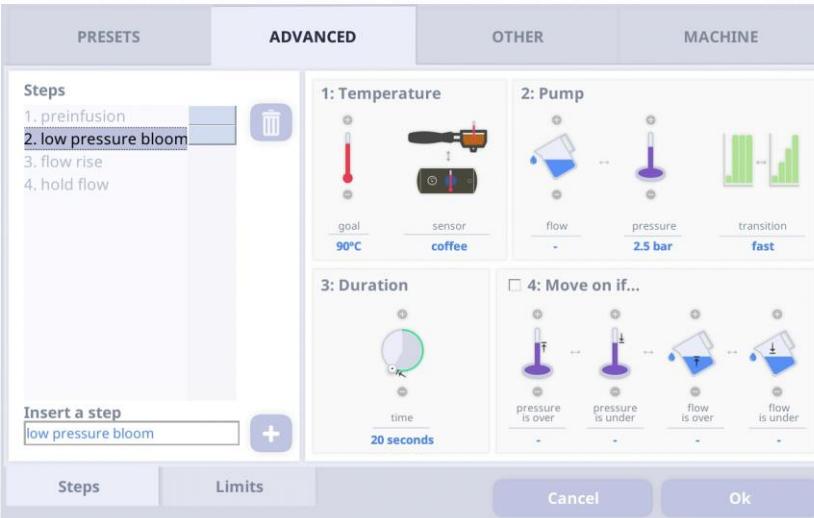


# RIPPLED TAMPER BASE TEST PROTOCOL (2/3)

- **Decent Espresso Machine DE1PRO v1.1** with a Cafelat 8.0 mm silicone gasket
- 3.8 mm brass spacer + IMS CI 35 WM or IMS CI 200 IM screens
- **Mahlkönig EK43 S** grinder – SSP burrs “High Uniformity” with Silver Knight coating  
**Same grind setting for all recorded and presented shots (EK 1.1)**
- Montille water (Le Mont Dore, France) – **adjusted to 50 ppm eq. CaCO<sub>3</sub> alkalinity and 100 ppm eq. CaCO<sub>3</sub> total hardness**, with sodium carbonate and Epsom salts
- Thorough drying of the basket and of the shower screen before each shot, with a clean tissue
- Single dosing of frozen beans ground in a double wall stainless steel cup
- WDT in a 15g VST basket with a Londinium tool (and a Decent funnel) – no taps
- **The Force Tamper with a 58.5 mm flat or rippled base – used twice in a row**
- TDS measurements: Atago PAL zeroed with SCAA water – no additional filtering of the coffee samples – all samples measured at room temperature after thorough agitation – 1 data point = average of 3 to 5 measurements of each coffee sample



# RIPPLED TAMPER BASE TEST PROTOCOL (3/3)



- Mix between a Londinium profile and a blooming shot
- The objective of the low pressure bloom (step 2) is to maintain a constant volume of the air pocket above the puck in order to limit further damages to the puck surface during the water flow increase (step 3)

# RIPPLED TAMPER BASE – RESULTS (1 / 3)

Flat

IMS CI 35 WM + spacer

14g in  
28g out



Max P:  
6.0 bar

EY: 18.2%



14g in  
28g out



Max P:  
5.8 bar

EY: 18.4%



IMS CI 200 IM + spacer

14.5g in  
29g out



Max P:  
6.9 bar

EY: 18.7%



Rippled

IMS CI 35 WM + spacer

14g in  
28g out



Max P:  
5.1 bar

EY: 19.3%



15g in  
30g out



Max P:  
5.9 bar

EY: 19.3%



IMS CI 200 IM + spacer

14.5g in  
29g out



Max P:  
4.4 bar

EY: 19.0%



# RIPPLED TAMPER BASE – RESULTS (2/3)

Flat

IMS CI 35 WM + spacer

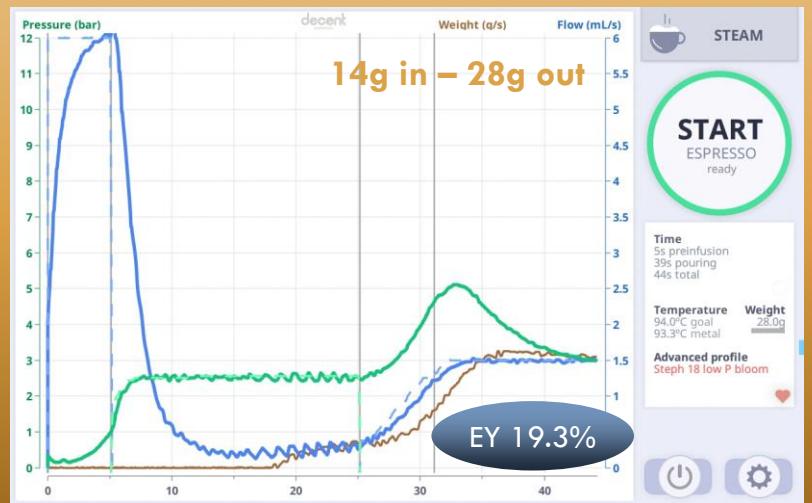


IMS CI 200 IM + spacer

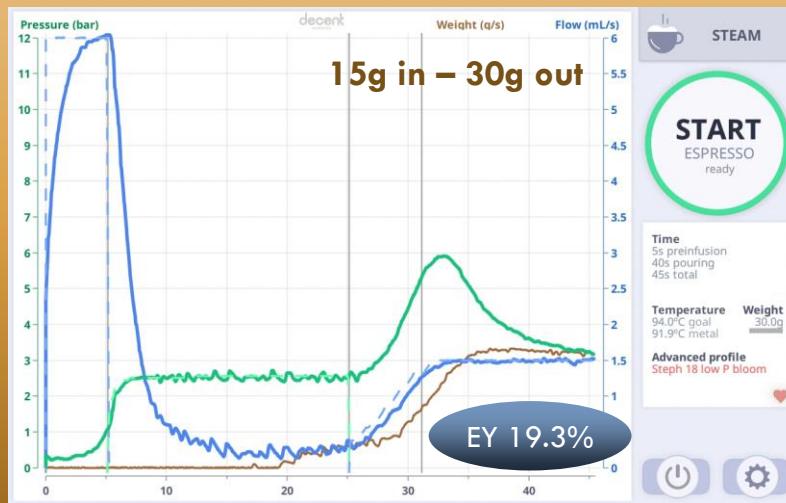


Rippled

IMS CI 35 WM + spacer



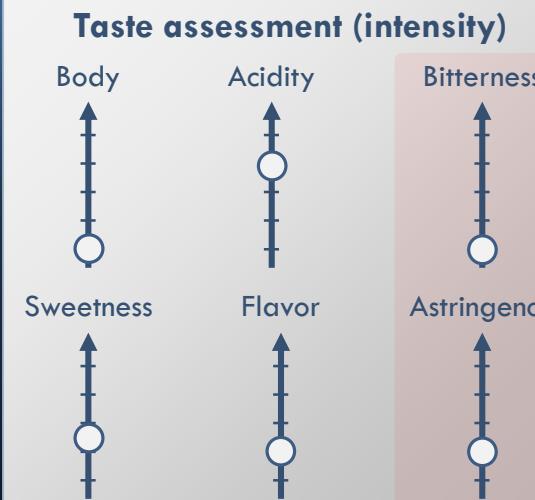
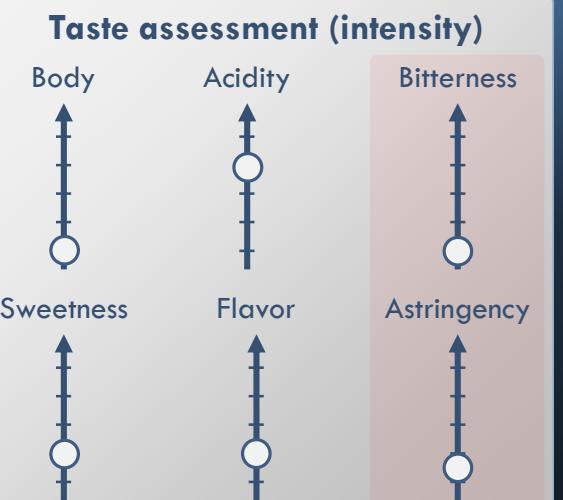
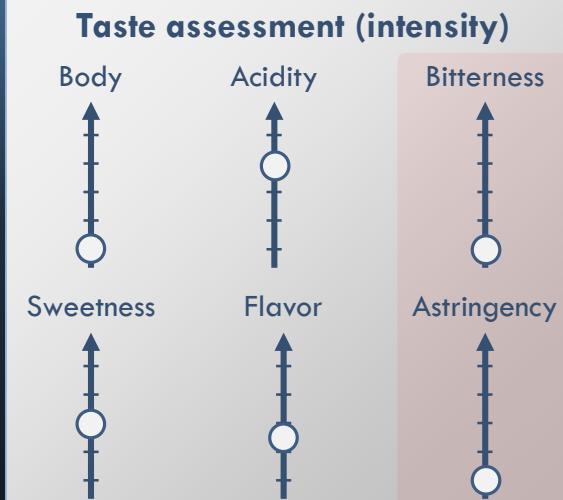
IMS CI 200 IM + spacer



# RIPPLED TAMPER BASE – RESULTS (3/3)

Flat

IMS CI 35 WM + spacer



Rippled

IMS CI 35 WM + spacer

